SHIP MONDAY - OCT 4

Work Order ID 62509

October 1, 2010 10:28:01 AM

Item ID: D130-701-011   Accept   Setup Start

Revision ID:

Item Name: Basket Conversion Installation   Stop

Start Date: 10/01/10   **Start Qty:** 1.00   **Cust Item ID:**

Required Date: 10/04/10   **Req'd Qty:** 1.00   **Customer:**

Reference:

Approvals: **Process Plan:**   **Date:**   **Tooling:**   **Date:**   Run   Start

QC: **Date:**   **SPC (Y/N):**   **Date:**   Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D130-701	C								
100		0.00							
DC	DOCUMENT CONTROL								
Document Control	**Memo**	0.00							

Photocopy blue file and type labels per PPP D130-701-011 QHG001 *002*

white Lable only
δ 10/10/04

10/10/1 SJ

110	Pick Kit	0.00	
Packaging			
Packaging	**Memo**	0.00	

S — PULL FROM STOCK: *58474* *SJ*
1 X D130-701-011 B
REMOVE D4037-3 REV.B
SCRAP PART
REPLACE WITH
1 X D4037-3 REV.C B *58465* *SJ*
PER ECN10-563

October 1, 2010 10:28:01 AM

Item ID:	D130-701-011
Revision ID:	
Item Name:	Basket Conversion Installation

Accept

Setup Start

Stop

Start Date:	10/01/10	**Start Qty:**	1.00
Required Date:	10/04/10	**Req'd Qty:**	1.00

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Approvals:	**Process Plan:**	**Date:**	**Tooling:**	**Date:**
	QC:	**Date:**	**SPC (Y/N):**	**Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC4- 100% Inspect kits for completeness	0.00							
QC									
Quality Control	Memo	0.00							
160		0.00							
Packaging	Packaging								
Packaging	Memo	0.00							
	RE-PACKAGE PER PPP USING NEW B/N NEW LABELS & PAPERWORK REQ'D								
170	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	Memo	0.00							

(handwritten notes:)

Part in Dot
no P/w White Lable only
10/6/04

RevA

PAPERWORK & APC WILL BE SENT LATER PER DS/SS

10/10/04

10-10-04

Picklist Print

October 1, 2010 10:28:00 AM

Work Order ID: 62509

Parent Item: D130-701-011

Parent Item Name: Basket Conversion Installation

Start Date: 10/01/10   **Required Date:** 10/04/10

Start Qty: 1.00   **Required Qty:** 1.00

Comments: IPP REV:A NEW ISSUE 10-04-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4037-3		Manufactured	No			110	Each	2.0000	1	1			
Fwd Crossbeam													

Location	Loc Qty	Loc Code
ST201	2	
58465	2	

B62373 /N/N/4SP

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

PARTIAL ONLY.

Date: 10.04.28	Job No.: RS029	ADR Yes/No: Y	ADR Date: 10.09.23	ECN #: 10- 563
Product No.: D130-701		Created By: HS	Approved By: #H	
Product Name: Heli-Utility-Basket		Checked By: #H	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL		DQA / QA Coord.	N		
Production Document Control	N			QC Coordinator	N		
Purchasing Coord.	Y	LL		Customer Technical Support	N		
Production Engineering Coord.	Y	EC		Marketing	Y	SW	
				Customer Order Processing	N		

Reason for Change:
Production changes to holes sizes in "Y" brackets

Documents Affected:
D4039 Rev. B
DR-D130-701 Rev. I
D4037 Rev. C
MDL-D130-701 Rev. B
IIN-D130-701 Rev. D

PARTS MUST COMPLY [X]   **PREVIOUS PARTS SATISFACTORY** [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	HS	MDL-D130-701 Rev. B	HS - 10.09.23
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		
12	Update Controlled PDF Files	Y	KJ		10.09.27
13	Update Document Record (DR)	Y	HS	DR-D130-701 Rev. I	HS - 10.04.28
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create/Update Change Record Form/Item Card Database	Y	KJ	See Below	10.09.27
19	Create / Update PPP's	Y	KJ		10.09.27
20	Update Document Control Database / Laminated Dwgs	N	KJ		
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
23					
24					

Description / Action:
- Update CNC programs per D4039 Rev. B and D4037 Rev. C
- Update any D130-701-043/-011/-013 kits in stock to include D4037-3 Rev. B
- Need to ship updated D130-701-011 by October 4th, 2010
- D130-701-043/-011/-013 new at CHG 002
- Ensure routes and BOMs reflect new revisions of drawings

already done on original parts

-043 = Ø sth
-013 = Ø sth
-011 = 1 sth — pull D4037-3 scrap-replace w/ Rev. C

ECN Verified & Complete: _____   Date: _____ 62507

L Lacelle

From: David Shepherd [dshepherd@dartaero.com]
Sent: October 4, 2010 11:29 AM
To: 'L Lacelle'; 'Kim Johnston'
Subject: RE: status on PO 7776 for Conversion Kit

Yes ... unless I get the green light from Greg, we should ship without paperwork.
He has asked for more detail regarding the composite repair and is currently reviewing that.

David

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Monday, October 04, 2010 6:41 AM
To: 'Kim Johnston'; 'David Shepherd'
Subject: RE: status on PO 7776 for Conversion Kit

Does this mean we will be shipping without paperwork today?

LL

From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: October 4, 2010 8:13 AM
To: Linda Lacelle; Sue Bedford
Subject: FW: status on PO 7776 for Conversion Kit

FYI

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: Friday, October 01, 2010 3:27 PM
To: 'Kim Johnston'
Subject: RE: status on PO 7776 for Conversion Kit

I will try to send remaining documents for ECN10-563 on Monday ... Just trying to verify that the IIN is acceptable to Transport Canada now.

Attached are the updated word files for the QR-D205-523.

Thanks,
David

From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: Friday, October 01, 2010 7:12 AM
To: 'David Shepherd'
Subject: RE: status on PO 7776 for Conversion Kit

Hi David,

We have a PO for the D130-701-011 to be shipped out Oct 4th. Will I be getting the rest of the documents for ECN10-563 today or early Monday to keep this on track?

Also, I received the QR and FMS for D205-523. Can you email me the latest version of the electronic QR

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so that I can put it in the projects directory since you mentioned that you made changes to it.

Thanks,

Kim

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: Monday, September 27, 2010 12:06 PM
To: 'Kim Johnston'
Subject: RE: status on PO 7776 for Conversion Kit

Later this week.

David

From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: Monday, September 27, 2010 9:50 AM
To: 'David Shepherd'
Cc: 'L Lacelle'
Subject: RE: status on PO 7776 for Conversion Kit

David,

Is this a case where you're releasing the drawings on an ecn but the paperwork for the 9-digit parts hasn't been approved yet and if so when will it be released?

kim

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: Monday, September 27, 2010 11:28 AM
To: 'L Lacelle'
Cc: 'Jean-Luc Menard'; 'Kim Johnston'; 'Mike Petsche'; 'Harvey Siemens'
Subject: RE: status on PO 7776 for Conversion Kit

Kim,

Here is the ECN and drawing updates for the EC130 basket changes.
I will send the other documents mentioned on the ECN later this week.

Linda/JL,

Sorry for the delay in getting this to you. In actual fact, the change to D4037-3 is fairly small, so I didn't think it would take long to program and manufacture this part. I recommend making just 1 to fill this order, and we will see how this customer makes out.

David

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Monday, September 27, 2010 8:46 AM
To: 'David Shepherd'
Cc: 'Jean-Luc Menard'
Subject: RE: status on PO 7776 for Conversion Kit

Importance: High

Please get a copy to JL asap, for re-programming...Oct.4th is Monday.!!
Thx
Linda

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: September 27, 2010 10:44 AM
To: 'Robbin Fraser'; llacelle@dartaero.com
Subject: RE: status on PO 7776 for Conversion Kit

Robbin,

I believe we are on track, but ball is still in my court. I signed the updated drawing on Friday and will momentarily scan and email it to Hawkesbury so that they can get going on manufacturing the 1 new part this is required for October 4th (D4037-3).

David

From: Robbin Fraser [mailto:robbin@darths.com]
Sent: Monday, September 27, 2010 6:48 AM
To: llacelle@dartaero.com
Cc: David Shepherd
Subject: status on PO 7776 for Conversion Kit

Hi ya Linda,

Happy Monday!

Just looking for a status report on the PO 7776 for the basket conversion kit for Helicopters NZ,, making sure we are still on schedule for shipping October 4th.

thanks

Kind Regards,

Ms. Robbin Fraser

DART Helicopter Services, LLC
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Fax: 613.632.4443
www.darthelicopterservices.com

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Version: 8.5.445 / Virus Database: 271.1.1/3162 - Release Date: 09/27/10 06:34:00

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Version: 8.5.445 / Virus Database: 271.1.1/3162 - Release Date: 09/27/10 06:34:00

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Checked by AVG - www.avg.com
Version: 8.5.445 / Virus Database: 271.1.1/3162 - Release Date: 09/27/10 06:34:00

No virus found in this incoming message.
Checked by AVG - www.avg.com
Version: 8.5.445 / Virus Database: 271.1.1/3168 - Release Date: 09/30/10 06:34:00

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Checked by AVG - www.avg.com
Version: 8.5.445 / Virus Database: 271.1.1/3170 - Release Date: 10/01/10 06:34:00

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